

Z-min switch installation guide

For installation of you will need:

1. Z-min limit switch PCB
2. Two M3x6 screws
3. 2.5mm Allen key



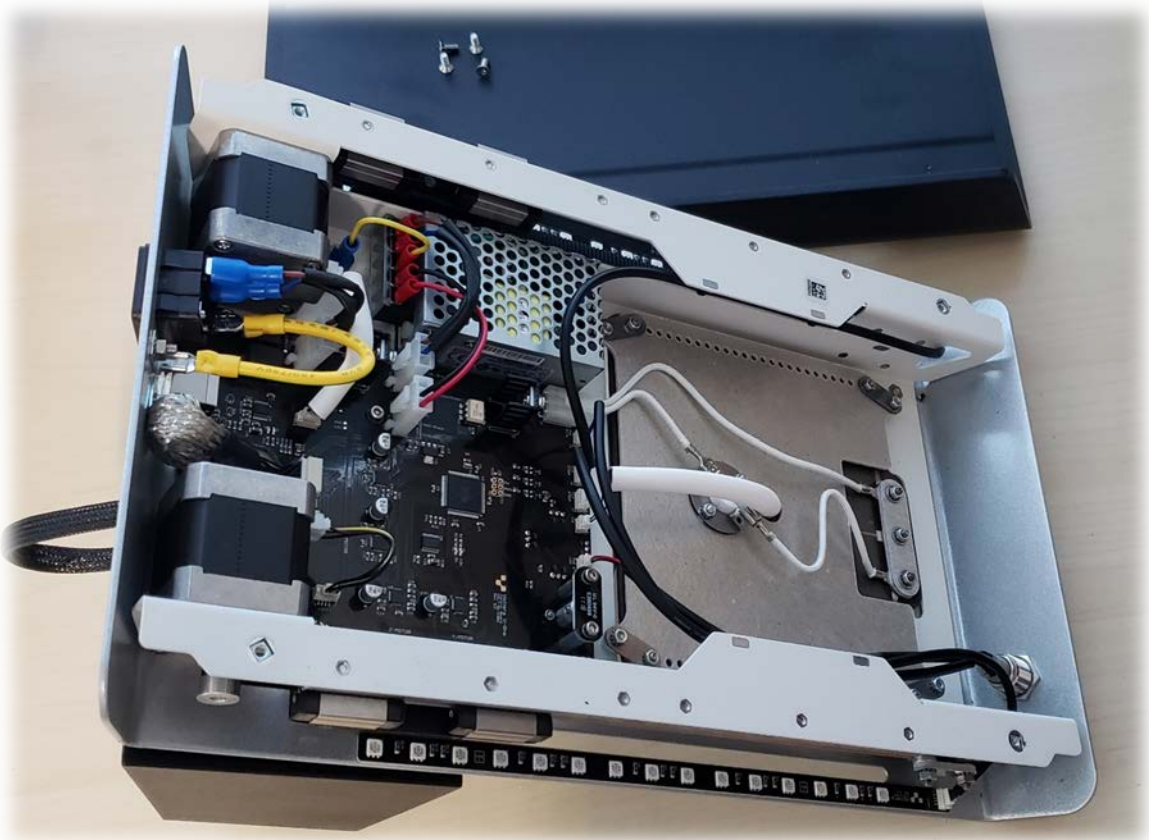
Step 1:

*****IMPORTANT***** Ensure the V-One is not plugged in. Flip the V-One over, then locate and remove the 4 screws holding the bottom plate in place.



Step 2:

After removing the screws lift the base plate off of the V-One frame and locate the Z-Min board.



Step 3:

Unscrew the board from the threaded spacers. If your unit had thin Kapton washers they can be disposed of as they're not longer needed with new boards.



Step 5:

Replace the baseplate and screws.

If you run into any issues during this process feel free to contact support@voltera.io